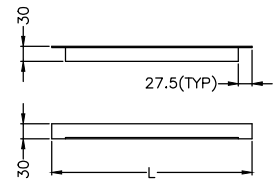
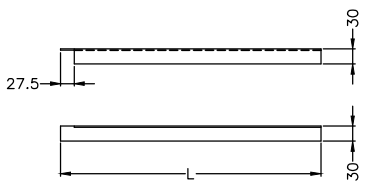


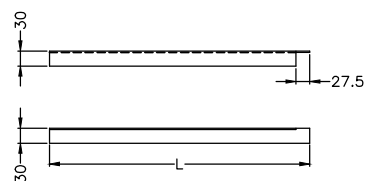
1		2		3		4		5	
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2902 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C									
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96									
STATUS:									



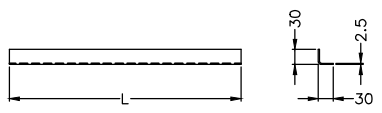
PART No	LENGTH - L	PART No	LENGTH - L
3	535	44	250
6	1477	51	437.5
9	350	62	325
15	522.5	82	1213.5
19	532.5	89	125.5
28	281	92	1216
29	397	100	1126
32	328		



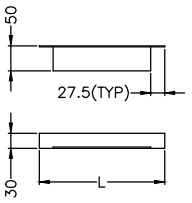
PART No	LENGTH - L	PART No	LENGTH - L
1	929	48	273.5
14	117.5	55	671.5
20	1116.5	63	1321
22	296.5	64	494.5
33	300.5	66	497
37	303	72	222.5
39	227.5	83	195.5
40	503.5	87	125.5
42	773.5	94	136
45	96.5	99	390.5



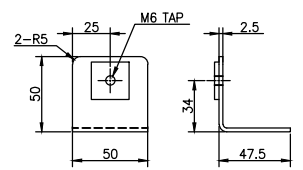
PART No	LENGTH - L	PART No	LENGTH - L
7	473	60	1291
16	296.5	65	497
17	1017.5	68	315
23	735.5	71	205
30	300.5	79	182.5
36	303	80	155.5
41	773.5	84	195.5
46	96.5	88	1126
47	273.5	93	136
54	537.5	98	390.5
56	671.5		



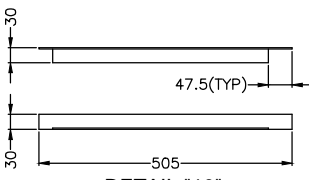
PART No	LENGTH - L	PART No	LENGTH - L
2	540	70	205
8	185	73	198
13	90	81	158
18	478	85	518
21	1089	91	333
38	402	95	138.5
59	147	97	108.5
86	1156	112	69
69	315		



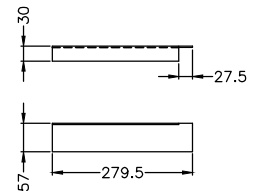
PART No	LENGTH - L
43	250
61	320



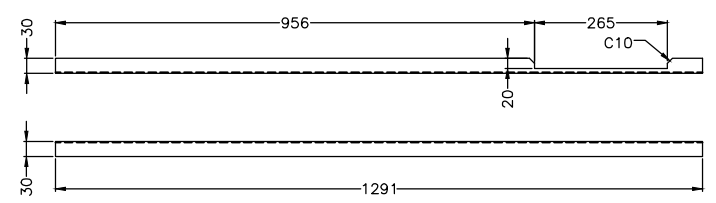
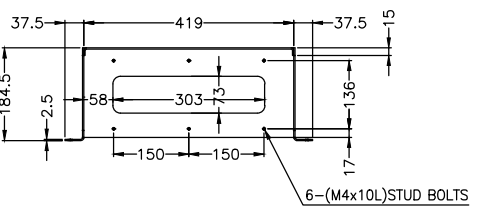
DETAIL "101"  
(SCALE=3:1)



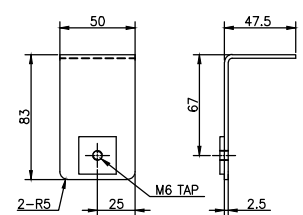
DETAIL "10"



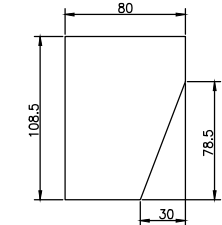
DETAIL "34"



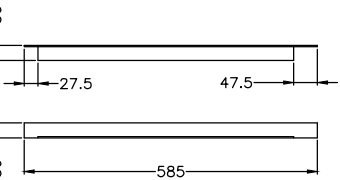
DETAIL "49"



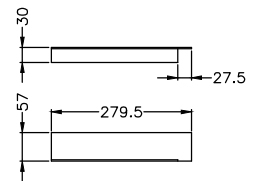
DETAIL "102"  
(SCALE=3:1)



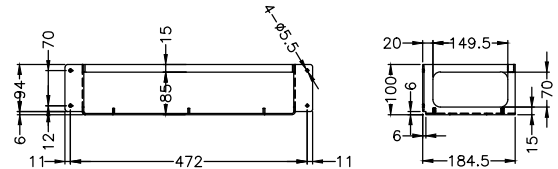
DETAIL "103"  
(SCALE=3:1)



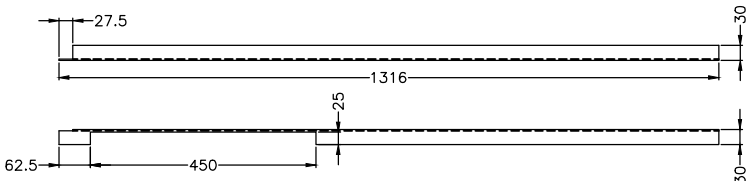
DETAIL "24"



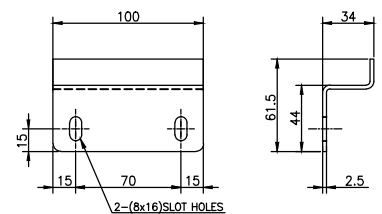
DETAIL "35"



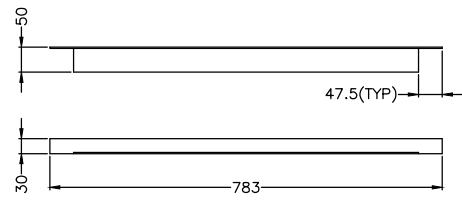
DETAIL "58"



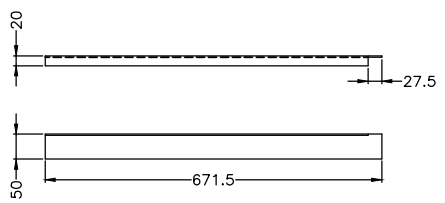
DETAIL "50"



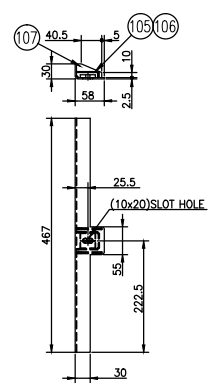
DETAIL "104"  
(SCALE=3:1)



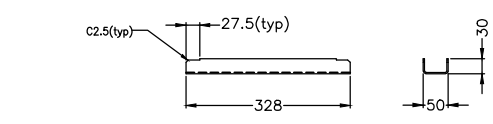
DETAIL "25"



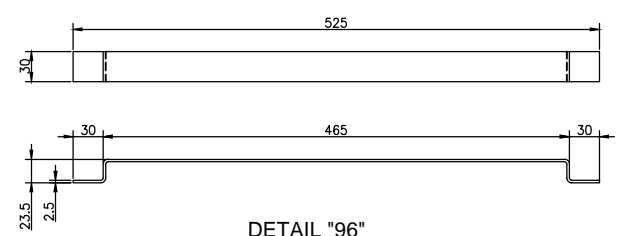
DETAIL "52"



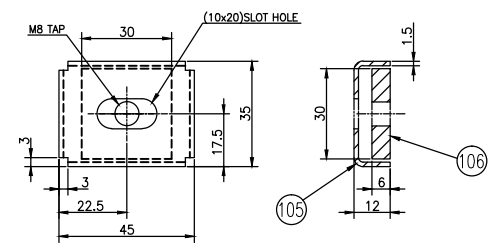
DETAIL "67"



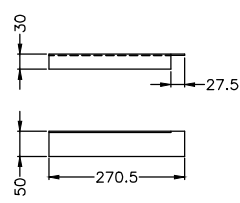
DETAIL "90"



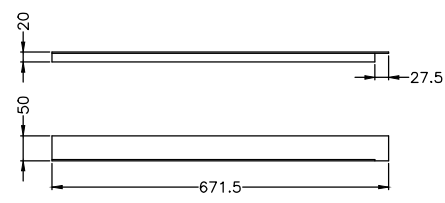
DETAIL "96"  
(SCALE=2:1)



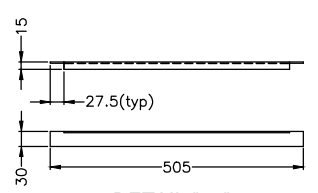
DETAIL "105", "106"  
(SCALE=6:1)



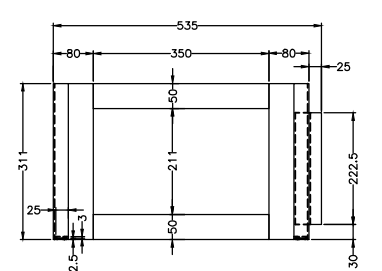
DETAIL "26"



DETAIL "53"

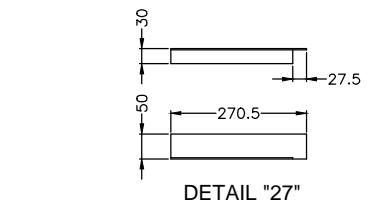
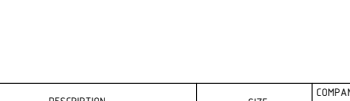


DETAIL "76"

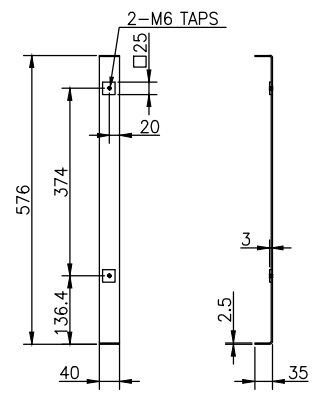


DETAIL "111"

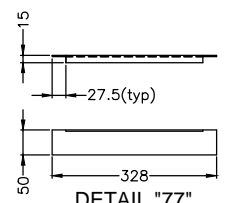
PART No	LENGTH - L
74	300
75	200
113	100



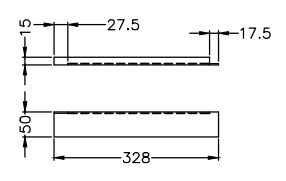
DETAIL "27"



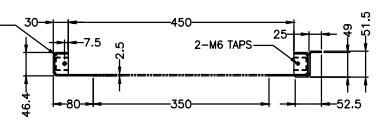
DETAIL "57"



DETAIL "77"



DETAIL "78"



UNCONTROLLED

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./S	Wt. (kg)
			PRODUCT			
			REF. DRG.			
			MATERIAL			
			HEAT TREAT.			
			SURFACE TREAT.			
			TITLE			
			BACKWALL FRAME			
			APPD VS			
			REV'D			
			CHKD SNH			
			DRWN VISHNU			
			SCALE			
			SHEET 4 OF 5			
			DRG No.			
			926-18029			
			ALT			

GRADE No. 102  
VALUE 50  
SYMBOL  
SURFACE ROUGHNESS